Concrete for prestressed girders shall be Class A-1 with f'c = 8000 psi and f'ci = 6500 psi.

(+) Indicates prestressing strand.

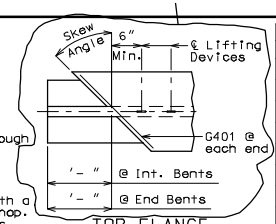
Use strands with a initial prestress force of kips.

Prestressing tendons shall be uncoated, seven-wire, low-relaxation strands, 0.6 inch diameter in accordance with AASHTO M 203, Grade 270. Pretensioned members shall be in accordance with Sec 1029.

Girders shall be lifted by devices designed by the fabricator.

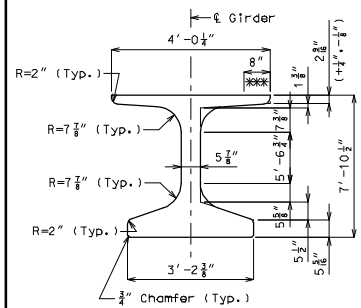
** At the contractor's option the location for bent-up strands may be varied from that shown. The total number of bent-up strands shall not be changed. One strand tie bar is required for each layer of bent-up strands except at end bents which require one bar on the bottom layer of strands only. No additional payment will be made if additional strand tie bars are required.

*** Girder top flange shall be steel troweled to a smooth finish for 8" at the edges, as shown. Bond breaker shall be applied to this region only. The center portion shall be rough finished by scarifying the surface transversely with a wire brush, and no laitance shall remain on the surface.

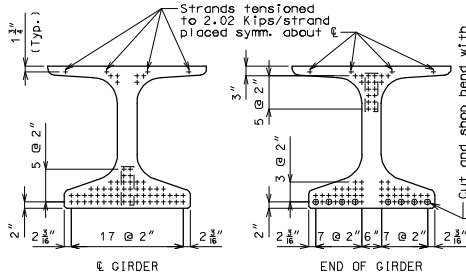


TOP FLANGE BLOCK OUT DETAIL

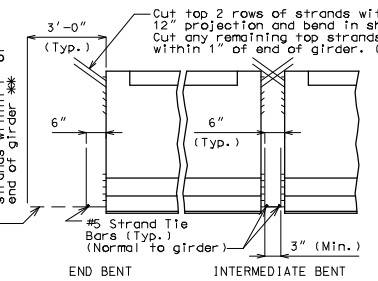
BILL OF REINFORCING STEEL - EACH GIRDER					
NO.	SIZE & MARK	ACTUAL LENGTH	SHAPE	BENDING DIAGRAM	
XXX	3 G301	2'-11 3/8"	15	13" 7 1/8" 13" 4" 4"	SHAPE 15 (G301)
2	4 G401	XX'-XX"	20	3'-10 1/4"/cos (skew angle)	SHAPE 20 (G401)
XXX	X G402	7'-8"	20		SHAPE 20 (G402)



DIMENSIONS

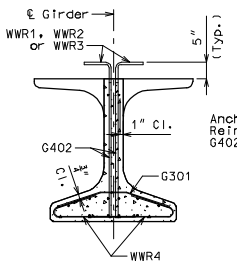


STRAND ARRANGEMENTS

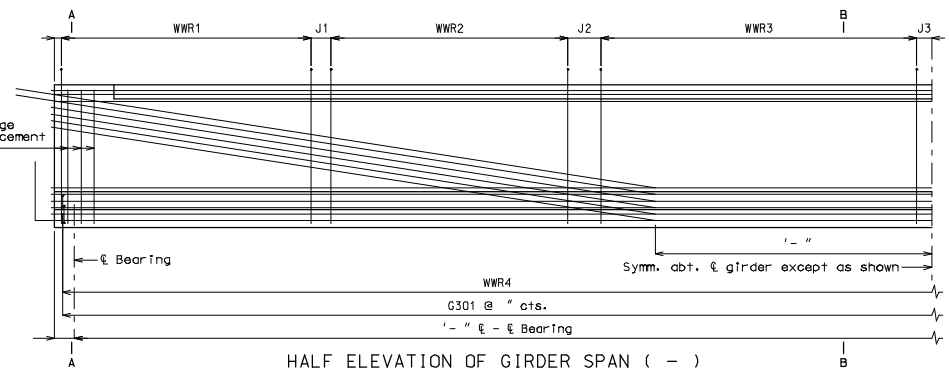


STRAND DETAILS AT GIRDER ENDS

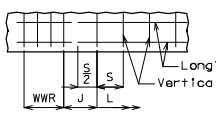
WELDED WIRE REINFORCEMENT (WWR4 & WWR5 as shown in Welded Wire Bending Diagrams)													
	WWR1					WWR2				WWR3			
SPAN NO.	BAR SIZE	S1	L1	J1	BAR SIZE	S2	L2	J2	BAR SIZE	S3	L3	J3
X	X	X"	X'-X"	X"	X	X"	X'-X"	X"	X	X"	X'-X"	X"
X	X	X"	X'-X"	X"	X	X"	X'-X"	X"	X	X"	X'-X"	X"



SECTION A-A
Strands not shown for clarity.

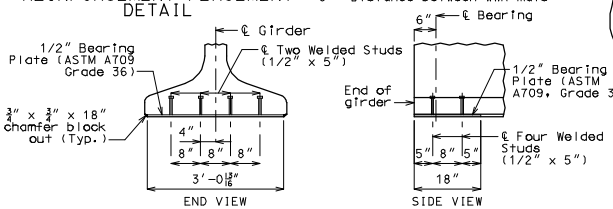


HALF ELEVATION OF GIRDER SPAN (-)
Exterior and interior girders are the same, except for coil ties, and coil inserts for slab drains and holes for steel intermediate diaphragms.



REINFORCEMENT PLACEMENT DETAIL

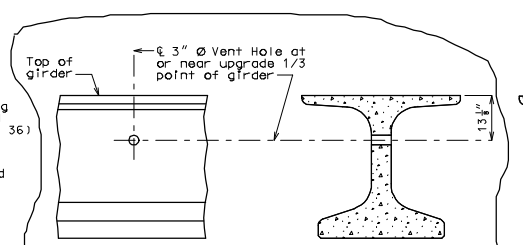
S = Vertical wire spacing
L = Length of WWR mats
J = Distance between WWR mats



BEARING PLATE DETAILS

Galvanize the 1/2" bearing plate (ASTM A709 Grade 36) in accordance with ASTM A123.

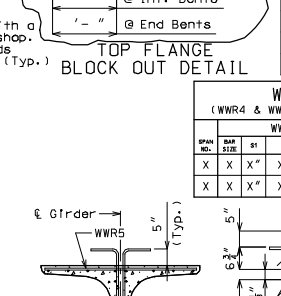
Cost of furnishing, galvanizing, and installing the 1/2" bearing plate (ASTM A709 Grade 36) and welded studs in the prestressed girder will be considered completely covered by the contract unit price for Prestressed Concrete NU-Girder.



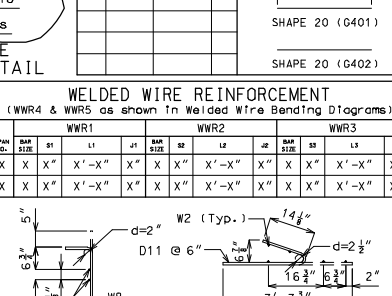
PART ELEVATION OF GIRDER

PART SECTION NEAR VENT HOLE

Place vent holes at or near upgrade 1/3 point of girders and clear reinforcing steel or strands by 1 1/2" minimum and steel intermediate diaphragm bolt connections by 6" minimum.



SECTION B-B
Strands not shown for clarity.



WELDED WIRED BENDING DIAGRAMS

REINFORCING STEEL NOTES:
Reinforcing steel shall conform to the requirements of AASHTO M 31, Grade 60. Welded Wire Reinforcement (WWR) shall conform to the requirements of AASHTO M 221.

All dimensions are out to out.

Hooks and bends shall be in accordance with the CRSI Manual of Standard Practice for Detailing Reinforced Concrete Structures. Stirrup and Tie Dimensions.

Minimum clearance to reinforcing shall be 1", unless otherwise shown.

Actual lengths are measured along centerline of bar to the nearest inch.

Cost of 3/4"Ø coil tie rods placed in diaphragms will be considered completely covered by the contract unit price for Prestressed Concrete NU-Girder.

Coil ties shall be held in place in the forms by slotted wire-setting-studs projecting through forms. Studs are to be left in place or replaced with temporary plugs until girders are erected, then replaced by coil tie rods.

For location of coil inserts at slab drains, see Sheet No. .

For location of coil ties, see Sheets No. & .

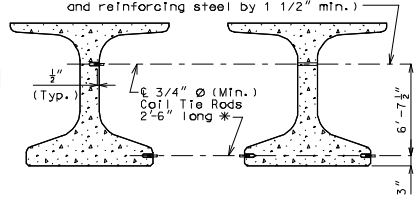
The 1 1/2"Ø holes shall be cast in the web for steel intermediate diaphragms.

Drilling is not allowed.

For details of diaphragms, see Sheet No. .

For Girder Camber Diagram, see Sheet No. .

* Length of coil tie rods at exterior girders at end bents = '- ".



DETAILS OF COIL TIES

Detailed
Checked

Note: This drawing is not to scale. Follow dimensions.

Sheet No. of

"THIS MEDIA SHOULD NOT BE CONSIDERED A CERTIFIED DOCUMENT."

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DISTRICT	BR
SHEET NO.	*
COUNTY	*
JOB NO.	*
CONTRACT ID.	
PROJECT NO.	
BRIDGE NO.	NU 94

DESCRIPTION

DATE

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